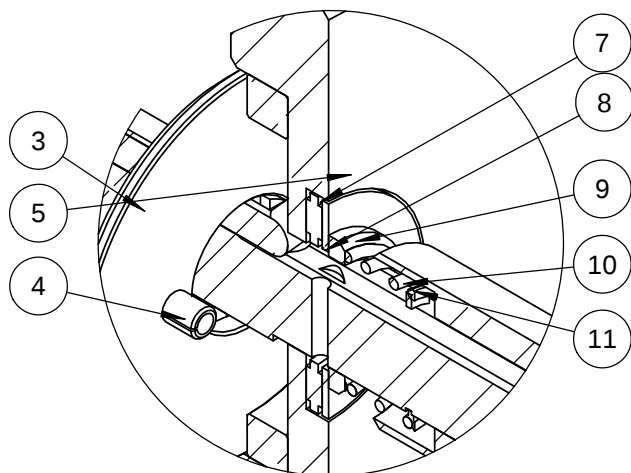


NOTES:

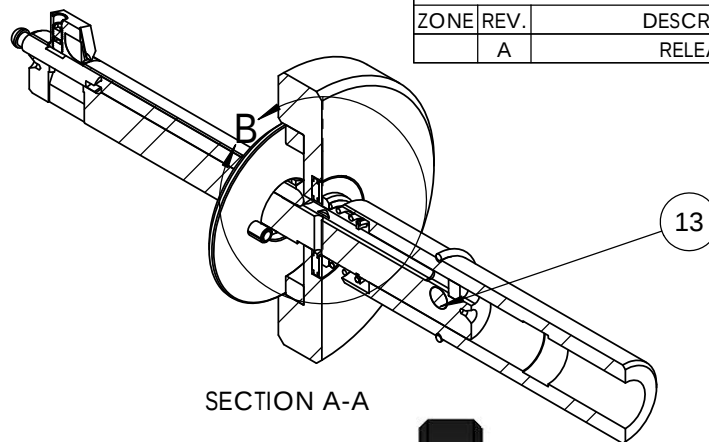
1. PILOT HOLE DIAMETER TO BE HELD TO: $\varnothing .571 +0.003/-0.003$
2. APPROXIMATE TOOL WEIGHT: 1.132 LBS
3. CUTTER BLADE SHOWN FOR REFERENCE ONLY, TOOL DESIGNED TO WORK WITH CB56-XX.XXM BLADES.



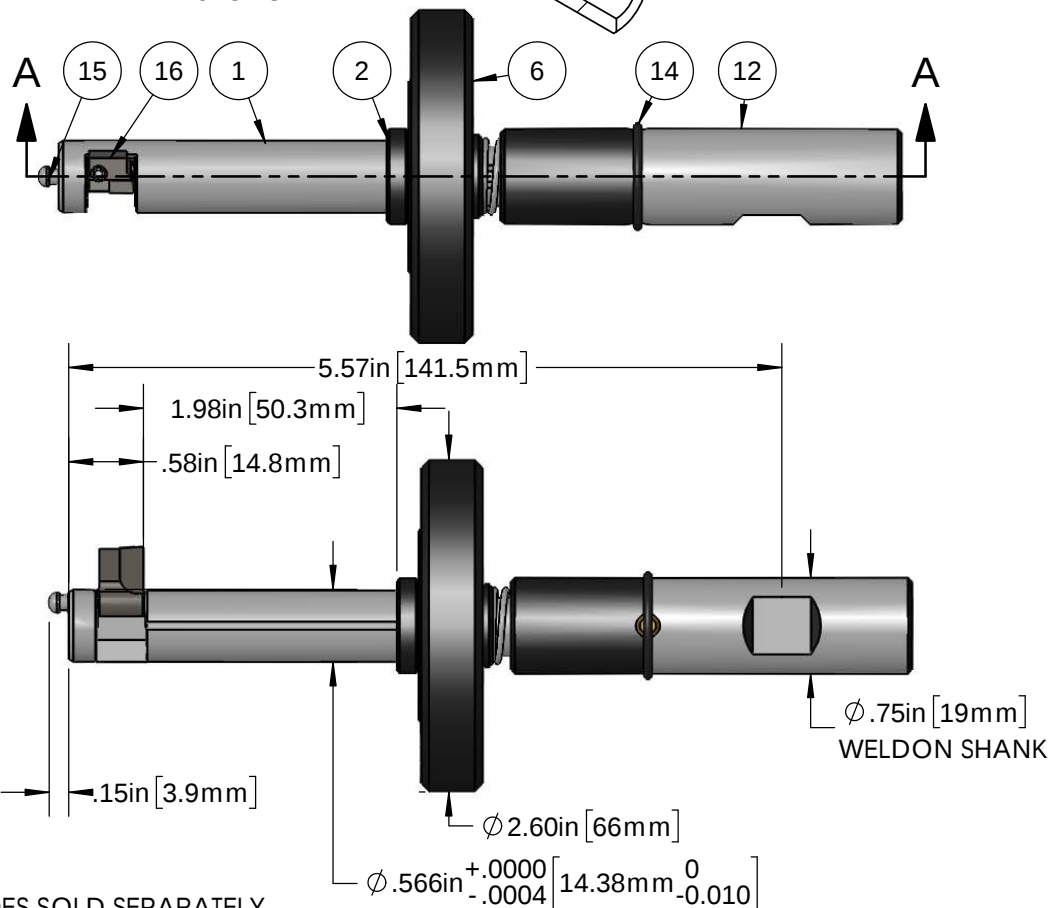
DETAIL B
SCALE 1.5 : 1

ITEM NO.	PART NUMBER	DESCRIPTION	OPEN /QTY.	Spare Qty
1	39.5602L-14.50M	CUTTER BODY	1	
2	34-56-51	STOP COLLAR	1	
3	30-56-51	ACTIVATOR DISK	1	
4	016-511	ACTIVATOR PIN	2	2
5	13-5002-51	ACTIVATING ROD	1	1
6	35-50-51	FLYWHEEL ASSEMBLY	1	
7	003-003	THRUST BEARING	1	
8	014-306	THRUST WASHER	1	
9	36-47-51	SPRING SPACER	1	
10	017-088	SPRING	1	
11	026-102	RETAINING RING, EXTERNAL, SH-46ST	1	1
12	205010-02	SHANK, WELDON, $\varnothing .75$ in	1	
13	205620-02	SHEAR PIN	1	3
14	015-112	O-RING	1	1
15	12-62-20	PIVOT PIN, 0.1565	1	1
16	CB56-X.XXM	CUTTER BLADE	1	
17	66-53-25	COOLANT STOP KEY	1	

BLADES SOLD SEPARATELY



SECTION A-A



$\varnothing .75$ in [19mm]
WELDON SHANK

$\varnothing 2.60$ in [66mm]

$\varnothing .566$ in $^{+.0000}_{-.0004}$ [14.38mm $^0_{-0.010}$]

STEINER

Steiner Technologies, Inc.
180 Perinton Pkwy
Fairport, NY 14450
(P) 888-327-1949

ENDUSER: Steiner

DRAWN BY: M.Hoyt
DWG DATE: 1/15/2020



SCALE 1:2

DWG SIZE: A

SHEET: 1 OF 2

SERIAL NO.

TITLE:

Autofacer - 55.5604L

AF56-14.50

REV.

A

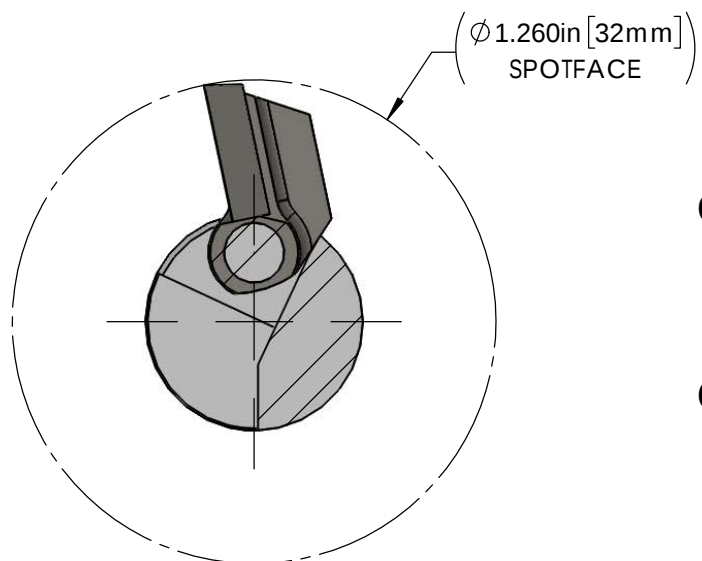
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3

2

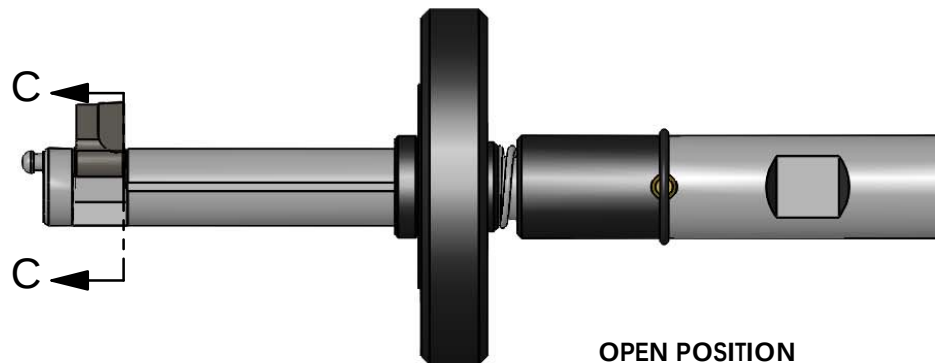
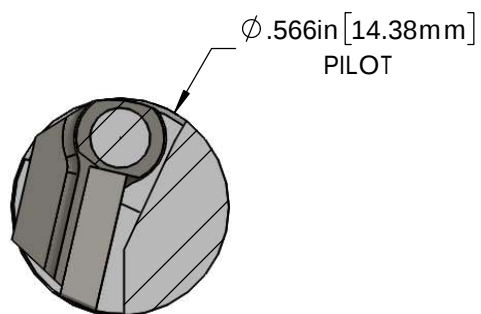
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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED	1/20	M.Hoyt



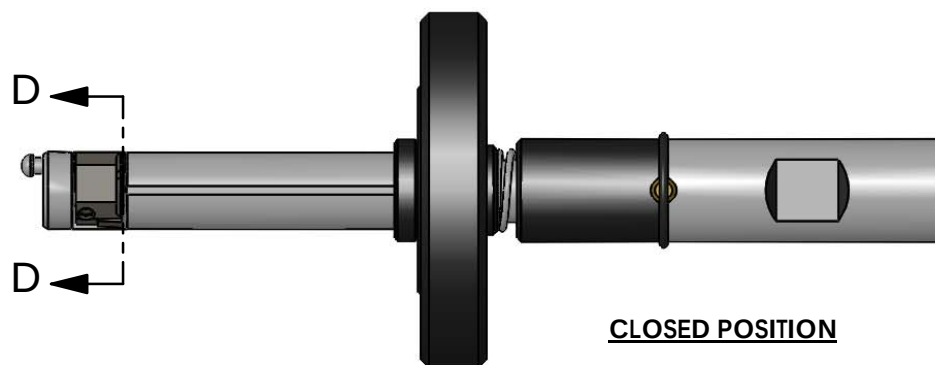
SECTION C-C

SCALE 2 : 1

OPEN POSITION

SECTION D-D

SCALE 2 : 1

CLOSED POSITION
STEINER

Steiner Technologies, Inc.
180 Perinton Pkwy
Fairport, NY 14450
(P) 888-327-1949

ENDUSER: Steiner

DRAWN BY: M.Hoyt
DWG DATE: 1/15/2020



SCALE 1:2

DWG SIZE: A

SHEET: 2 OF 2

SERIAL NO.

TITLE:

Autofacer - 55.5604L

AF56-14.50

REV.

A

4

3

2

1