

4

3

2

1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED	1/20	M.Hoyt

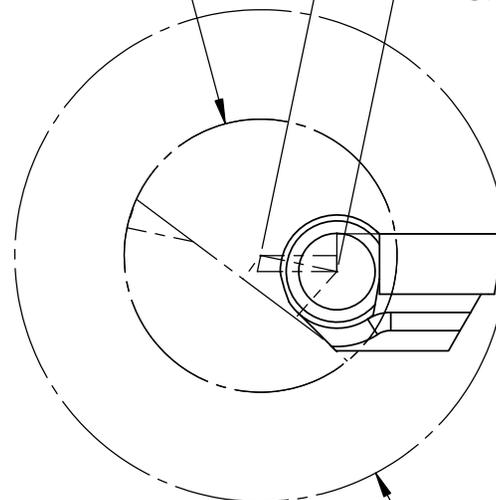
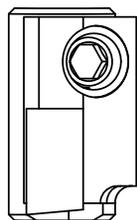
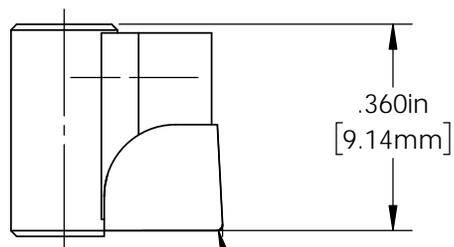
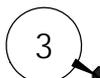
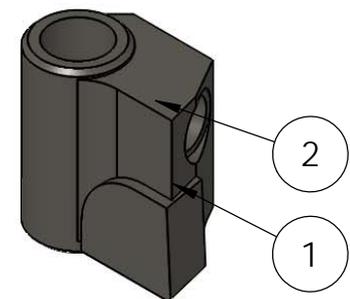
C

C

Ø .448in  
[11.38mm]  
PILOT DIAMETER

.128in  
[3.25mm]  
OFFSET

Ø .807in<sup>+0.10</sup><sub>-.010</sub>  
[20.50mm<sup>+0.25</sup><sub>-0.25</sub>]  
SPOTFACE DIAMETER



B

B

A

A

CARBIDE: **MG**  
COATING: **NONE**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2037	CUTTER BLADE BLANK	1
2	029-083	SOCKET SET SCREW, M3 X 0.5 X 3	1
3	031-15M	HEX ALLEN WRENCH, 1.5mm	1
4	2040	CARBIDE BLANK	1

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES UNLESS SPECIFIED  
 XX ±0.020 X.XXX ±0.005 ANGLES ±0.5°  
 XXX ±0.010 X.XXXX ±0.0005

INTERPRET TO ASME Y14.5M-1994



DRAWN BY: M.Hoyt  
DWG DATE: 1/14/2020

ENDUSER: Steiner  
FINISH: NONE

MATERIAL: 4140  
HT:



**STEINER**

Steiner Technologies, Inc.  
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Fairport, NY 14450  
(P) 888-327-1949

SCALE  
5:1

DWG SIZE  
A

REV.

A

TITLE:  
CUTTER BLADE Ø20.5 +0.25/-0.25

DRAWING NO.  
CB44-20.50M

4

3

2

1