

4

3

2

1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED	1/20	M.Hoyt

C

C

B

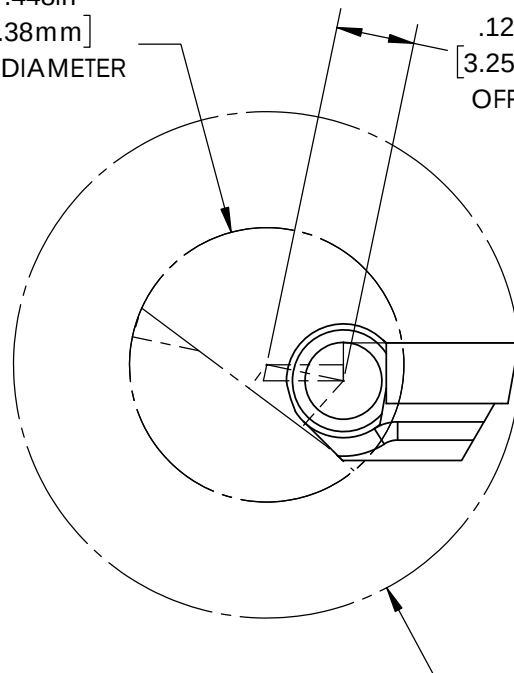
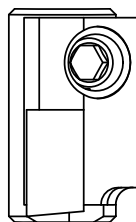
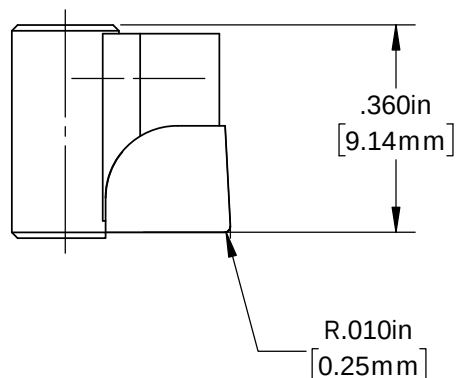
B

A

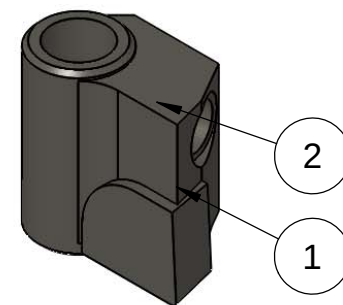
A

$\phi .448 \text{in}$
[11.38mm]
PILOT DIAMETER

.128in
[3.25mm]
OFFSET



$\phi .827 \text{in}^{+.010}_{-.010}$
[21mm^{+0.25}_{-0.25}]
SPOTFACE DIAMETER



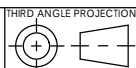
CARBIDE: **MG**
COATING: **NONE**

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES UNLESS SPECIFIED
X.X ±0.020 X.XXX ±0.005 ANGLES ±0.5°
X.XX ±0.010 X.XXXX ±0.0005

INTERPRET TO
ASME Y14.5M-1994



DRAWN BY: M.Hoyt
DWG DATE: 1/14/2020

ENDUSER: Steiner
FINISH: NONE

MATERIAL: 4140
HT:



STEINER

Steiner Technologies, Inc.
180 Perinton Pkwy
Fairport, NY 14450
(P) 888-327-1949

TITLE:
CUTTER BLADE Ø21 +0.25/-0.25

SCALE
5:1

DWG SIZE
A

SHEET: 2 OF 2

REV.
A

DRAWING NO.
CB44-21.00M

4

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