

4

3

2

1

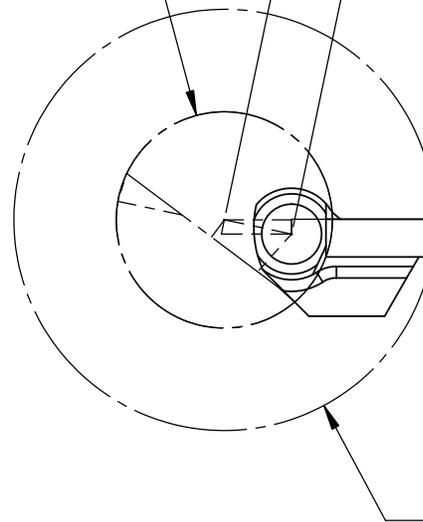
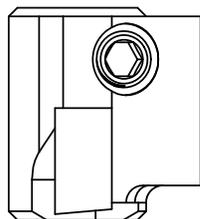
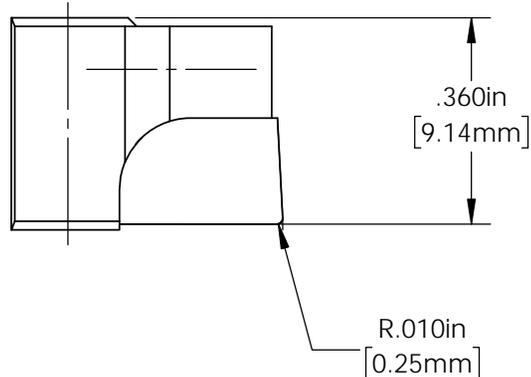
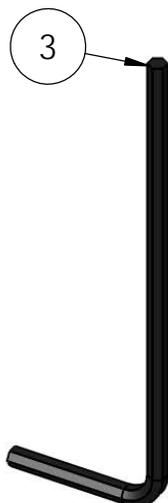
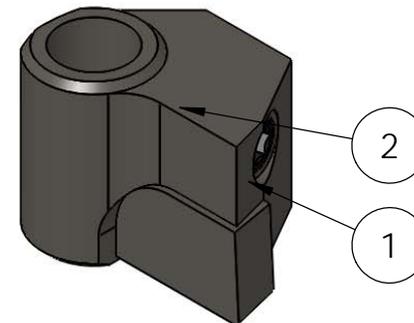
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED	1/20	M.Hoyt

C

C

Ø .566in
[14.38mm]
PILOT DIAMETER

.180in
[4.57mm]
OFFSET



Ø 1.102in^{+.010}_{-.010}
[28mm^{+0.25}_{-0.25}]
SPOTFACE DIAMETER

B

B

A

A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2050	CUTTER BLADE BLANK	1
2	029-083	SOCKET SET SCREW, M3 X 0.5 X 3	2
3	031-15M	HEX ALLEN WRENCH, 1.5mm	1
4	2050	CARBIDE BLANK	1

CARBIDE: **MG**
COATING: **NONE**

THIS DRAWING IS THE CONFIDENTIAL AND EXCLUSIVE PROPERTY OF STEINER TECHNOLOGIES, INC. AND MAY NOT BE COPIED, REPRODUCED, OR DISCLOSED IN ANY WAY, WHATSOEVER TO ANYONE WITHOUT THE EXPRESS WRITTEN PERMISSION OF R. STEINER TECHNOLOGIES, INC. UNLAWFUL DISCLOSURE MAY RESULT IN PROSECUTION

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES UNLESS SPECIFIED
 XX ±0.020 X.XXX ±0.005 ANGLES ±0.5°
 XXX ±0.010 X.XXXX ±0.0005

INTERPRET TO ASME Y14.5M-1994



DRAWN BY: M.Hoyt
DWG DATE: 1/15/2020

ENDUSER: Steiner
FINISH: NONE

MATERIAL: 4140
HT:



STEINER

Steiner Technologies, Inc.
180 Perinton Pkwy
Fairport, NY 14450
(P) 888-327-1949

TITLE:
CUTTER BLADE Ø28 +0.25/-0.25

SCALE 5:1 DWG SIZE A
SHEET: 2 OF 2

REV.
A

DRAWING NO.
CB56-28.00M

4

3

2

1