

4

3

2

1

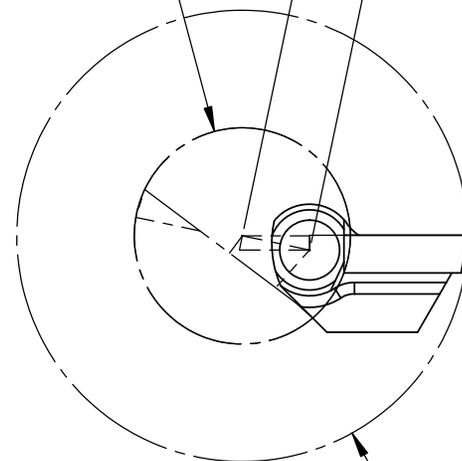
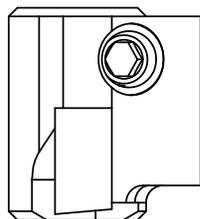
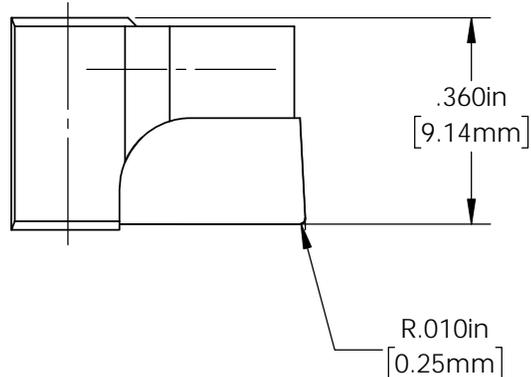
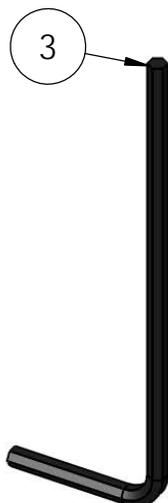
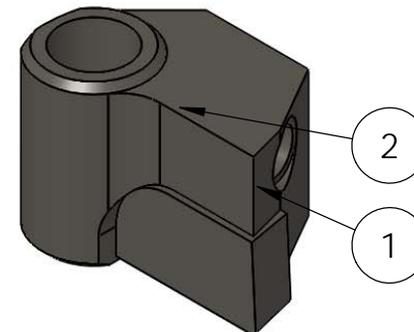
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASED	1/20	M.Hoyt

C

C

Ø .566in  
[14.38mm]  
PILOT DIAMETER

.180in  
[4.57mm]  
OFFSET



Ø 1.181in<sup>+0.010</sup><sub>-.010</sub>  
[30mm<sup>+0.25</sup><sub>-0.25</sub>]  
SPOTFACE DIAMETER

B

B

A

A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2050	CUTTER BLADE BLANK	1
2	029-083	SOCKET SET SCREW, M3 X 0.5 X 3	2
3	031-15M	HEX ALLEN WRENCH, 1.5mm	1
4	2050	CARBIDE BLANK	1

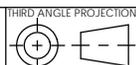
CARBIDE: **MG**  
COATING: **NONE**

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES UNLESS SPECIFIED  
 XX ±0.020    X.XXX ±0.005    ANGLES ±0.5°  
 XXX ±0.010    X.XXXX ±0.0005

INTERPRET TO ASME Y14.5M-1994



DRAWN BY: M.Hoyt  
DWG DATE: 1/15/2020

ENDUSER: Steiner  
FINISH: NONE

MATERIAL: 4140  
HT:



**STEINER**

Steiner Technologies, Inc.  
180 Perinton Pkwy  
Fairport, NY 14450  
(P) 888-327-1949

TITLE:  
CUTTER BLADE Ø30 +0.25/-0.25

SCALE 5:1    DWG SIZE A  
SHEET: 2 OF 2

REV. A

DRAWING NO.  
CB56-30.00M

4

3

2

1