

CASE STUDY: Subcontractor Manufacturer Saves Big on Annualized Production Costs

Customer Profile:

An Illinois Contract heavy equipment manufacturer of medium to large precision-machined components

The Challenge:

Lower production costs in the back spotfacing of 3,500 holes per year on aluminum cast components running on a Mori-Seiki.

The Steiner Solution:

Replace the two-piece tool being used and fully automate the back spotfacing operation with a bump style activated Autofacer from Steiner Technologies. The operation consisted of entering a 1" thick wall in a 0.551" hole with a spotface requirement of 1.063", thereby eliminating a costly secondary operation and operator intervention while speeding up cycle times.

The Results:

A drastic cost cutting per hole occurred. From a \$9.02 cph to just .49¢ cph with an annualized production time savings of 499 hours. This translated to a cost savings of \$29,858.50 per year utilizing the machine's \$60/per hour rate. A safety concern was also eradicated with the elimination of the secondary operation. The operator no longer has to reach into the live machine to change out a cutter head blade.



Toll Free: 888-327-1949

Phone: 585-425-5910

Fax: 585-425-5913

**REQUEST
A QUOTE**



Steiner Technologies, Inc.

180 Perinton Parkway

Fairport, NY 14450